



#30 2638 Country Hills Blvd.
 Calgary, AB T3N 1A7

Phone: (587) 319-5950

REPRINT CUSTOMER
 INVOICE
Work Order
ST5002704

Date: 03-23-20
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Year	Make / Model	Serial Number	License	Mileage	Unit/Stock
2008	Kenworth / W900	1XKWD40XX8J934745		1741851	934745
Delivery Mileage	Delivery Date	Engine Model / Serial #	Transmission Model/Serial #		
	05-03-07	CUM ISX / 79240227	RTL0189188 / P0261795		
CPL/ARRG	Rear Ratio	Rear Axle Model / Serial #	Rear Axle Model / Serial # 2		
	3.91	D46 170 HN02717512	D46-170 HN02717513		

Engine Hours	Reefer Hours	Standby Hours	P.O. Number	Open Date / Time	Complete	Service Writer
26577.0				03-19-20 / 02:48PM	03-23-20	Iar*LF

Memo

Tax ID Date: Tax ID:

1 PERFORM CVIP INSPECTION.
 CAUSE:
 DUE FOR ANNUAL CVIP INSPECTION.
 CORRECTION:
 PERFORMED CVIP INSPECTION ON TRUCK AND GOT ALL MEASUREMENT AND MADE A LIST OF REPAIRS REQUIRED. COMPLETED ALL REPAIRS AS REQUIRED PASSED CVIP INSPECTION. PRINTED OFF AND SIGNED ALL PAPERWORK.

*****CV6737100*****

TOTAL LABOR 199.00

2 INSTALL CHROME WINDOW LOUVERS.
 CAUSE:
 CUSTOMER REQUEST.
 CORRECTION:
 REMOVED THE OLD LOUVRES FROM THE DOOR. CLEANED THE DOOR SURFACES OF THE OLD TAPE RESIDUE. DRILLED HOLES IN THE DOORS FOR THE MOUNTING HARDWARE. INSTALLED THE NEW LOUVRES AND SECURED THEM TO THE DOORS.

TOTAL LABOR 260.00

3 CHANGE ENGINE COOLANT FILTER.
 CAUSE:
 CHANGE COOLANT FILTER.
 CORRECTION:
 REMOVED OLD COOLANT FILTER AND REPLACED IT WITH A NEW ONE.

TOTAL LABOR 39.00
 TOTAL PARTS 44.47

Qty	Part Number	Description	Unit	Extended
1	WF2127FLG	FILTER-WATER	43.97	43.97
1	WF2127FLG&	ENV CHG	0.50	0.50

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4 REPAIR AIR LEAK AT FIFTH WHEEL SLIDE LOCK AIR LINE.

CAUSE:

AIR LINE BROKEN.

CORRECTION:

REMOVED AIR LINE FITTING. CUT AIRLINE BACK. INSTALLED NEW FITTINGS AND INSTALLED. NO LEAKS PRESENT.

TOTAL LABOR 39.00
TOTAL PARTS 0.68

Qty	Part Number	Description	Unit	Extended
1	884-1460-4	FITTING	0.32	0.32
1	884-1481-4	INSERT	0.36	0.36

5 REPLACE WORN CLEVIS PINS AND BUSHINGS ON #1 AXLE RIGHT SIDE AND BOTH SIDES OF #2 AXLE.

CAUSE:

WORN CLEVIS PINS AND BUSHINGS.

CORRECTION:

REMOVED AND REPLACED CLEVIS PINS AND BUSHINGS ON RIGHT SIDE STEER AXLE AND BOTH SIDES ON #2 AXLE.

TOTAL LABOR 260.00
TOTAL PARTS 27.09

Qty	Part Number	Description	Unit	Extended
1	CF2M1D	KIT-YOKE	4.97	4.97
1	45210129M1D	BUSHING-CLEVIS	2.48	2.48
2	CF3M1D	CLEVIS FORGED 5/8 PIN 5/8	5.50	11.00
2	45210128M1D	BUSHING-CLEVIS	4.32	8.64

6 REPAIR FOR DRIVER SIDE FRONT FENDER MARKER LIGHT BEING OUT.

CAUSE:

MARKER LIGHT NOT WORKING BECAUSE OF CORROSION.

CORRECTION:

REMOVED OLD LIGHT. INSTALLED NEW LIGHT AND SHRINK TUBED THE CONNECTORS TO MAKE SURE NO DUST GETS IN. ELECTRIC TAPED ALL WIRES TOGETHER AND TESTED THE LIGHT TO MAKE SURE IT WORKS.

TOTAL LABOR 65.00
TOTAL PARTS 99.63

Qty	Part Number	Description	Unit	Extended
1	UTD-38712	LED LAMP	90.75	90.75
3	5162	CONNECTOR	1.17	3.51
3	775-014	SHRINKGLU	0.63	1.89
2	5161	RED BUTT	1.11	2.22
2	775-014	SHRINKGLU	0.63	1.26

7 REPAIR FOR PASSENGER SIDE MIRROR LIGHT BEING OVER 50% OUT.

CAUSE:

OVER 50% BURNT OUT LIGHT.

CORRECTION:

REMOVED AND REPLACED MIRROR LIGHT FOR NEW LIGHT. INSTALLED NEW LIGHT WITH BUTT CONNECTORS AND HEAT SHRINK.

TOTAL LABOR 65.00
TOTAL PARTS 54.95

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B/O RELEASE TPE51473 CONFIRM # 3183

Qty	Part Number	Description	Unit	Extended
1	127-66093ACL	LED LAMP	54.95	54.95

8 REPAIR FOR VERTICAL SECTION OF WHITE MARKER TAPE MISSING ON PASSENGER SIDE BACK OF CAB.

CAUSE:

MISSING WHITE VERTICAL TAPE.

CORRECTION:

PUT 1 FT OF WHITE MARKER TAPE ON REAR OF UNIT AS REQUIRED.

TOTAL LABOR	39.00
TOTAL PARTS	1.88

Qty	Part Number	Description	Unit	Extended
1	18796	DOTWHTTAP	1.88	1.88

9 REPAIR FOR TRAILER CORD / AIR LINE BRACKET BEING LOOSE ON FRAME.

CAUSE:

MOUNTING HARDWARE AND BRACKETS LOOSE ON BOTH SIDES.

CORRECTION:

RE POSITIONED AND CENTERED TRAILER CORD AIRLINE BRACKET ON FRAME RAIL AND TIGHTENED HARDWARE BACK UP ON EITHER SIDE, ALL GOOD NOW.

TOTAL LABOR	130.00
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10 REPLACE PASSENGER SIDE WINDSHIELD. CRACKED.

CAUSE:

WINDSHIELD CRACKED.

CORRECTION:

REPLACED WINDSHIELD AS REQUIRED.

TOTAL PARTS	57.61
TOTAL SUBLET LABOR	65.00

Qty	Part Number	Description	Unit	Extended
1	DW1163-30	GLASS-KW,2PC CURVED(30EA=	57.61	57.61
1	SUBLET LABOR		65.00	65.00

REPLACE PASSENGER SIDE WINDSHIELD.

11 REPLACE #3 AXLE LEFT SIDE WHEEL SEAL - SWEATING AND STARTING TO LEAK.

CAUSE:

WHEEL SEAL STARTING TO LEAK.

CORRECTION:

REMOVED WHEELS, AXLE, AND HUB. CLEANED ALL COMPONENTS. INSPECTED ALL COMPONENTS. FOUND BOTH BEARINGS TO HAVE PITTING AND RUSTING CAGE. ORDERED TWO NEW BEARINGS. REMOVED BEARING OUTER RACES FROM HUB, INSPECTED AND CLEANED HUB. INSTALLED NEW RACES INTO THE HUB. INSTALLED THE INNER BEARING AFTER IT WAS LUBED AND THEN INSTALLED THE NEW WHEEL SEAL. PLACED HUB BACK ON TO THE SPINDLE AND INSERTED THE CONE AND OUTER LUBED BEARING. TORQUED HUB TO SPEC, SLID NEW AXLE GASKET ON AND STARTED TORQUING AXLE SHAFT IN. ONE AXLE STUD HAD BEEN BROKEN FOR SOME TIME AND FINALLY DECIDED TO BREAK AS I WAS TORQUING AXLE NUTS. AFTER FIX, I RE TORQUED AXLE STUDS TO 170FT LBS AND INSTALLED WHEELS TO 500FT LBS. ONCE TIME WAS ON THE GROUND I CHECKED AXLE OIL LEVEL AND TOPPED UP AS NEEDED.

TOTAL LABOR	455.00
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TOTAL PARTS 203.24

Qty	Part Number	Description	Unit	Extended
1	47691CHR	SEAL-SCOTSEAL	61.78	61.78
1	BWSET430	SET-BEARI	60.33	60.33
1	BWSET429	SET-BEARI	71.19	71.19
1	223030-953C	CHV DELO	9.89	9.89
1	223030-953C&	ENV CHG	0.05	0.05

12 REPAIR OIL LEAK AT TRANSMISSION OUTPUT SEAL.

CAUSE:

TRANSMISSION OUTPUT SEAL LEAKING.

CORRECTION:

REMOVED STEADY BEARING, REMOVED DRIVESHAFT, REMOVED NUT, REMOVED SEAL HOUSING, REMOVED SEAL FROM HOUSING, CLEANED BOTH SURFACES, INSTALLED NEW GASKETS AND SEALS, INSTALLED ON UNIT, LOCTITED BOLTS, INSTALLED DRIVELINE AND NEW STRAP KIT, TORQUED BOLTS TO SPEC, RE-INSTALLED STEADY BEARING. ROAD TESTED UNIT AND FOUND NO LEAKS.

TOTAL LABOR 195.00
TOTAL PARTS 100.59

Qty	Part Number	Description	Unit	Extended
1	K2918	KIT-OIL SEAL	49.71	49.71
1	K4122	KIT-HEX FLANGE CRIMPED NU	36.15	36.15
1	6.5-70-18X	KIT-STRAP&BOLTS, 1/2	14.73	14.73

13 REPAIR OIL LEAK AT PTO.

CAUSE:

ALL MOUNTING BOLTS ON PTO LOOSE(1/4 TURN OUT OF EACH BOLT)

CORRECTION:

STARTED INSPECTING PTO FOR LEAKS AND CHECKED MOUNTING BOLTS AND FOUND BOLTS TO BE LOOSE.. GOT A 1/4 TURN OUT OF EACH BOLT.. REMOVED EACH BOLT AND CLEANED AND SEALED THREADS WITH THREAD SEALANT AND INSTALLED A LOCK WASHER ONTO EACH BOLT AND REINSTALLED BOLTS INTO PLACE AND TIGHTENED BACK UP AS WELL AS REMOVED AND CLEANED/RESEALED ALL BOLTS ON THE SIDE OF THE PTO AND THEN CHECKED TRANS OIL LEVEL AND FOUND TO BE LOW. TOPPED UP TRANS WITH 1L OF 75W90 TRANS OIL AND THEN WASHED OFF BOTTOM OF TRANS AND RAN TRUCK AND RECHECKED FOR LEAKS, ALL GOOD NOW.

>> NO CHARGE <<

Qty	Part Number	Description	Unit	Extended
1	223030-953C	CHV DELO		
1	223030-953C&	ENV CHG		

14 REMOVE AND REPLACE BROKEN AXLE STUD ON #3 AXLE DRIVER SIDE.

CAUSE:

BROKEN AXLE STUD.

CORRECTION:

STARTED BY TAKING A CENTER PUNCH AND PUNCHING A POINT IN THE CENTER OF THE STUD TO START DRILLING. STARTED DRILLING WITH A LEFT HANDED DRILL BIT IN HOPES STUD WOULD EXTRACT ITSELF. STEPPED UP BITS AND KEPT DRILLING. ONCE A DEEP ENOUGH HOLE WAS DRILLED, I USED AN EXTRACTOR BIT TO EXTRACT THE BROKEN STUD FROM THE HUB. INSTALLED A NEW STUD WITH LOCTITE. I WAS ABLE TO REUSE THE CONE AND WASHER AND NUT FROM EXISTING STUD.

TOTAL LABOR 130.00
TOTAL PARTS 11.76

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Qty	Part Number	Description	Unit	Extended
1	CM103430	STUD-DOUBLE ENDED	5.22	5.22
2	2208X440	GASKET(20EA=1BX)	3.27	6.54
SHOP SUPPLIES			163.60	
G.S.T. - REG. NO. R139766661RT0001 5 % OF 2,706.50 =				135.33
		CUST MECH LAB-TRP	1,876.00	
		PARTS CUST R/O-TRP	601.90	
		SUBLET SALES-TRP	65.00	
		SHOP SUPPLIES-TRP	163.60	
		G.S.T. R139766661RT000	135.33	
	T1015	CASH SALE	2,841.83	

I ACKNOWLEDGE THAT I WILL BE RESPONSIBLE FOR ALL COST INCURRED TO DIAGNOSE, ROAD TEST, DISMANTLE AND REASSEMBLE MY UNIT IF NO FAULT CAN BE FOUND.

THE MANUFACTURER WARRANTY CONSTITUTES ALL OF THE WARRANTIES WITH RESPECT TO THE SALE OF THIS ITEM/ITEMS. THE SELLER HEREBY EXPRESSLY DISCLAIMS ALL WARRANTIES, EITHER EXPRESSED OR IMPLIED, INCLUDING AND IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SELLER NEITHER ASSUMES NOR AUTHORIZES ANY OTHER PERSON TO ASSUME FOR IT ANY LIABILITY IN CONNECTION WITH THE SALE OF THIS ITEM/ITEMS.

GREATWEST KENWORTH LTD. MAKES THE LIMITED WARRANTY COVERING ANY DEFECT IN WORKMANSHIP OR MATERIAL FURNISHED IN CONNECTION WITH THIS REPAIR ORDER FOR A PERIOD OF THIRTY (30) DAYS FROM THE DATE OF DELIVERY OF SAID MOTOR VEHICLE TO THE CUSTOMER/OWNER, OR 16,000 KILOMETERS WHICHEVER OCCURS FIRST.

IT IS UNDERSTOOD THAT A LIEN MAY BE PLACED THEREON FOR THE AMOUNT DUE IN CASE THE VEHICLE REPAIRS ARE NOT PAID IN FULL.

Customer: X _____ Date: _____

CALGARY -- CLAIRMONT -- LETHBRIDGE -- MEDICINE HAT -- RED DEER